**Responsibilities**

* Reads, interprets, and complies with job order for product and job specifications such as calibrations, dimensions, tolerances, parts to be run, or special manufacturing instructions.
* Set-up/operate automatic presses and related equipment (press, straightener, feeder, stacker, Smart Pac, etc.).
* Observes operation and inspects work product to ensure machined parts conform to specifications.
* Use and understand quality control instruments (micrometers, calipers, etc.) and fixtures and record findings.
* Selects and adjusts press controls and tooling to conform to production run sheet, including speeds and feed rates.
* Performs routine lubrication and preventative maintenance inspections as required.
* Perform or assist in tooling changeover/set up.
* Performs and documents required visual and physical quality inspections as indicated by control plan/operator check sheet.
* Correctly identifies and handles non-conforming products.
* Correctly handles finished product and corresponding documentation.
* Complies with all safety programs such as those related to production, i.e., press guarding, lock out/tag out, personal protective equipment (safety glasses, gloves, sleeves, and hearing protection).
* Assists other Stamping Operators to set up machines, and stack, mark, pack, and transport finished work pieces.
* Use ERP system and barcoding to produce/report production results, labels, etc.
* Maintains a neat and well-organized work area.
* Other duties as directed by Shift Supervisor or Group Leader.

**Minimum Education, Experience & Training**

* High school diploma or equivalent.
* Experience in stamping press operation preferred.
* Capable of using standard tools and measurement devices such as scales and rulers.
* Ability to interpret safety instructions, job orders, quality specifications, and other related documents.
* Good written and verbal communication skills.
* Strong math and mechanical reasoning skills.
* Ability to contribute as part of a team.
* Reliable and dependable
* Work overtime as needed.